Gruvlok® Sock-It Fittings



Sock-It 90° Reducing Elbow (S x NPT)



small diameter plain-end pipe.



The Gruvlok Sock-It Piping Method provides a quick, secure and reliable method of joining plain-end steel pipe. Several Sock-It configurations are available: tees with NPT outlets, reducing run tees with NPT outlets, straight couplings, 90° elbows, straight tees and reducing elbows. Pressure energized elastomeric gaskets provide the Sock-It with a leak-tight seal. Specially designed lock bolts

Working pressure ratings shown are for reference only and are based on schedule 40 pipe. For the latest UL/ULC Listed and FM approved pressure ratings versus pipe schedule, see www.asc−es.com or contact your local ASC Engineered Solutions™ Sales Representative.

secure the pipe in the Sock-It Fitting, providing a fast, dependable way of joining

For Listings/Approval Details and Limitations, visit our website at www.asc-es.com or contact an ASC Engineered Solutions Sales Representative.

NOTE: All Sock-It fittings are UL/ULC Listed and FM Approved for 175 psi working pressure when used to join XL Pipe and Dyna-Flow Pipe.



Housing

Cast Iron conforming to ASTM A126 CLASS A

Bolts

Case hardened carbon steel, dichromate finish

Gaskets

Grade "E" EPDM, as specified in accordance with ASTM D2000

Lubrication

Standard Gruvlok

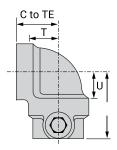


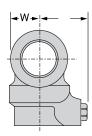
PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

Gruvlok® Sock-It Fittings



Sock-It 90° Reducing Elbow (Sock-It x NPT) **Fig. 7101FP**





Nominal Size	Max. Workii	ng Pressure		Dimensions					Approx
	UL/ULC Listed	FM Approved	Center to TE	Center to SE	U*	T**	W	Υ	Wt. Ea.
n./DN(mm)	PSI/bar	PSI/bar	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	Lbs./kg
1 x ½	300	300	17/16	25/16	7/8	1	1 1/16	1 11/16	1.7
25 x 15	20.7	20.7	37	59	22	25	27	43	0.8
1 x ³ / ₄	300	300	17/16	25/16	7/8	7/8	1 1/16	1 11/16	1.6
25 x 20	20.7	20.7	37	59	22	22	27	43	0.7
1 x 1	300	300	17/16	25/16	7/8	7/8	1 1/16	1 11/16	1.5
25 x 25	20.7	20.7	37	59	22	22	27	43	0.7
1 1/4 X 1/2	300	300	1 %16	2½	1 1/16	11/8	11/4	1 13/16	2.2
32 x 15	20.7	20.7	40	64	17	29	32	46	1.0
1 ½ X ¾	300	300	1 9/16	21/2	1 1/16	1	11/4	1 13/16	2.1
32 x 20	20.7	20.7	40	64	17	25	32	46	1.0
11/4 x 1	300	300	1 9/16	21/2	1 1/16	1	11/4	1 13/16	2
32 x 25	20.7	20.7	40	64	17	25	32	46	0.9
1 ½ x ½	300	300	1 11/16	21/2	1	11/4	13/8	1 15/16	2.5
40 x 15	20.7	20.7	43	64	25	32	35	49	1.1
1½ X ¾	300	300	1 11/16	21/2	1	11/8	13/8	1 15/16	2.4
40 x 20	20.7	20.7	43	64	25	29	35	49	1.1
1½ x 1	300	300	1 11/16	2½	1	11/8	13/8	1 15/16	2.3
40 x 25	20.7	20.7	43	64	25	29	35	49	1.0

Note:

C to SE – Center to Sock-It End C to TE – Center to Thread End

See Pipe-Preparation in the Technical Data Section for information on proper pipe preparation.



asc-es.com

Building connections that last™

^{* &}quot;U" – Run Take–out dimension, Sock–It End

^{** &}quot;T" - Outlet Take-out dimension, Thread End